



## **Montana Fish, Wildlife & Parks**

**Miles City Hatchery  
Pond Liner Repair  
FWP# 7113103  
ADDENDUM NO. 2**

**TO: All Plan Holders on Record**

**FROM: Kenneth Phillips, P.E.**

**DATE: August 3, 2012**

**Acknowledge receipt of this addendum by inserting its number and date in the Proposal Form and on the Bid Envelope. Failure to do so may subject bidder to disqualification.**

The following clarifications or modifications are to be incorporated into the bid documents for the Miles City Hatchery Pond Liner Repair.

1. Modification -Plan set – Add sheet 1A/1 to the set of plans. This plan represents the work to be performed under the Additive Alternate No. 1.
2. Modification – Sheet 3, add note; there is a two inch Sch 40 PVC airline that is adjacent to the kettle approximately two feet from top of liner that is not shown on the plans. Contractor has the option to neatly cut the pipe to below the working grade temporarily cap the pipe and then after grading extend pipe back out with a coupler. Contractor is to seal around pipe with a boot. See attached sheet marked Air line Details.
3. Modification – Plan Set, Sheet 4, Notes for Pond 18, Add at the end of note A. Contractor shall provide salvaged liner to Owner.
4. Modification - Bid Proposal – Replace Proposal in original bid set with revised proposal included with this addendum. This proposal reflects adding Additive Alternate No. 1, Pond 31 repairs.
5. Modification – Specification Section 02230, Part 1.3.C. Add note 2. Owner will engage testing firm to establish initial compaction testing to establish roller patterns for upper key and road compaction. CONTRACTOR is responsible to coordinate the testing. Owner may follow up with additional testing but if test fail contractor will be responsible for retesting until compaction is achieved.

6. Clarification – Specification Section 02375, part 3.3, G – Since the cellular confinement system is on a side slope, contractor and owner will discuss best practices to achieve compaction during initial compaction process to prevent damage to the system. Approved methods would be hoe bucket tamping or hoe mounted roller compactor or equal.

7. Clarification – Specification Section 02276, Part 3.2.1 Add; all vegetative matter shall be removed from area of liner installation down to the roots and disposed of offsite.

8. Informational – General Work Sequencing. Ponds 28, 27, 26 & 23 are suspected to be in somewhat saturated conditions as they are just being drained. It is highly recommended that the contractor uncover this work at the very start of project to allow soils to dry to a more suitable moisture condition.

All other contract requirements remain unchanged. End of addendum.

Attachments



# ***PROPOSAL***

## **Miles City Fish Hatchery Pond Liner Repair (Revised)**

**FWP# 7113103**

**Montana Fish, Wildlife & Parks  
Design and Construction Section  
PO Box 200701  
600 North Park Avenue  
Helena, Montana 59620-0701**

The undersigned, having familiarized himself with the conditions of the work and the contract documents as prepared **Design & Construction Section; P.O. Box 200701 Helena Montana 59620-0701; Phone 406 841-4006**, agrees to furnish all labor, materials, equipment, and services necessary to complete all general construction work, as bid herein, for a project entitled **Miles City Fish Hatchery Pond Liner Repairs** in accordance with the Contract Documents including all Addenda. The bidder agrees to perform all the work described below at the price shown as follows:

### **Base Bid:**

Item #	Description	Estimated Quantity	Unit Measure	Unit Price	Amount
1	Mobilization/Demobilization	1	LS	LS	
2	Replace portion of liner pond 18	1256	SY		
3	Replace portion of liner pond 20	1233	SY		
4	Repair end slump on pond 20	1	LS	LS	
5	Repair end slump and portion of liner on pond 23	1	LS	LS	
6	Repair end slump pond and portion of liner pond 26	1	LS	LS	
7	Repair end slump pond 27	1	LS	LS	
8	Repair end slump pond 28	1	LS	LS	
9	Misc liner tear repair	100	LF		
<b>Total: \$</b>					

**BASE BID:** \_\_\_\_\_

\_\_\_\_\_ AND \_\_\_\_\_ /100 DOLLARS (\$ \_\_\_\_\_).

**ADDITIVE ALTERNATE #1:**

Item #	Description	Estimated Quantity	Unit Measure	Unit Price	Amount
1	Pond 31 replace end liner, repair slump on end and side as described on Addendum #2	LS	LS		
<b>Total:</b> \$ _____					

**ADDITIVE ALTERNATE # 1:** \_\_\_\_\_

AND \_\_\_\_\_ /100 DOLLARS (\$ \_\_\_\_\_).

And certifies that he is a duly and regularly licensed contractor registered with the Montana Department of Labor and Industry:

FIRM NAME: \_\_\_\_\_

TELEPHONE #: \_\_\_\_\_ FAX#: \_\_\_\_\_

BY: \_\_\_\_\_

REGISTRATION # : \_\_\_\_\_

BUSINESS ADDRESS: \_\_\_\_\_

\_\_\_\_\_

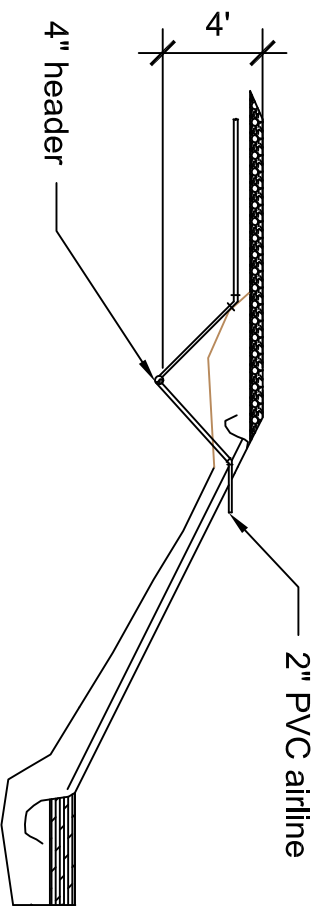
E-MAIL ADDRESS: \_\_\_\_\_

This bidder acknowledges receipt of the following addenda:

ADDENDUM NO. \_\_\_\_\_ DATED \_\_\_\_\_

ADDENDUM NO. \_\_\_\_\_ DATED \_\_\_\_\_

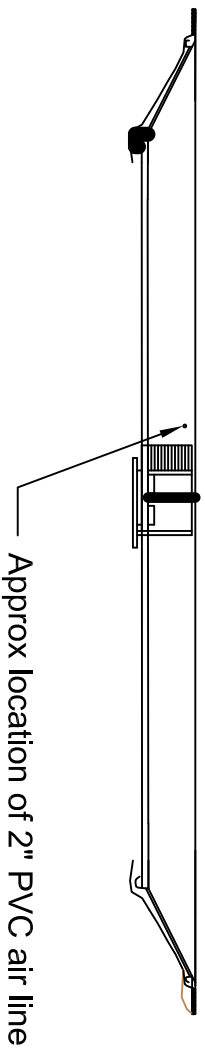
ADDENDUM NO. \_\_\_\_\_ DATED \_\_\_\_\_



Road & Pond Xsection (nts)

Notes this Sheet

- A. Contractor to protect existing airline piping during bank stabilization. Contract may leave pipe as is or may cut and recouple pipe as described in addendum.
- B. Contractor to install manufacturer's approved boot around piping after liner installation.



End View (nts)

K Phillips  
 DRAWN BY: DATE: 8/20/12  
 CHECKED BY: DATE:

REVISD BY: DATE:  
 APPROVED BY: DATE:

APPROVED BY: DATE:  
 APPROVED BY: DATE:



*Montana Fish  
 Wildlife & Parks*

**Air Line Details**  
 Miles City Hatchery

7113103

SHEET: 1 of 1



P.O. Box 3445, Butte, MT 59702  
www.pioneer-technical.com

May 17, 2012

Mr. Kenneth Phillips, P.E.  
MT FWP Design & Construction  
PO Box 200701  
Helena, MT 59620

**RE: Miles City Hatchery  
Pioneer Technical Services Project No. 16636**

Dear Mr. Phillips,

On May 10<sup>th</sup>, a sample from the Miles City Hatchery Project was delivered to our ASTM/AASHTO accredited materials testing laboratory. The sample was referenced as 'Miles City Liner' and given Lab No. 12616. The testing request was:

- Standard Test Method for Particle-Size Analysis of Soils (ASTM D422);
- Liquid Limit, Plastic Limit and Plasticity Index of Soils (ASTM D4318);
- Proctor Moisture/Density Relationships (ASTM D698 Method A);
- Standard Test Method for pH of Soils (MT 232); and,
- Standard Test Method for Water-Soluble Sulfate in Soil (MT 232).

**Table 1 – Corrosivity Testing Results**

Lab No.	pH (s.u.)	Soluble Sulfate (%)
12616	8.4	0.1679

The grain size distribution chart, Atterberg limits chart, USDA textural classification chart and the Proctor curve are included with this report. We thank you for using Pioneer Technical Services for your geotechnical and materials testing requirements. If you have any questions regarding these results, please contact Todd Lorenzen or Paul Bushnell at (406) 443-6053.

Sincerely,  
PIONEER TECHNICAL SERVICES, INC.

Todd Lorenzen, P.E.  
Senior Geotechnical Engineer

Paul Bushnell  
Materials Testing Supervisor

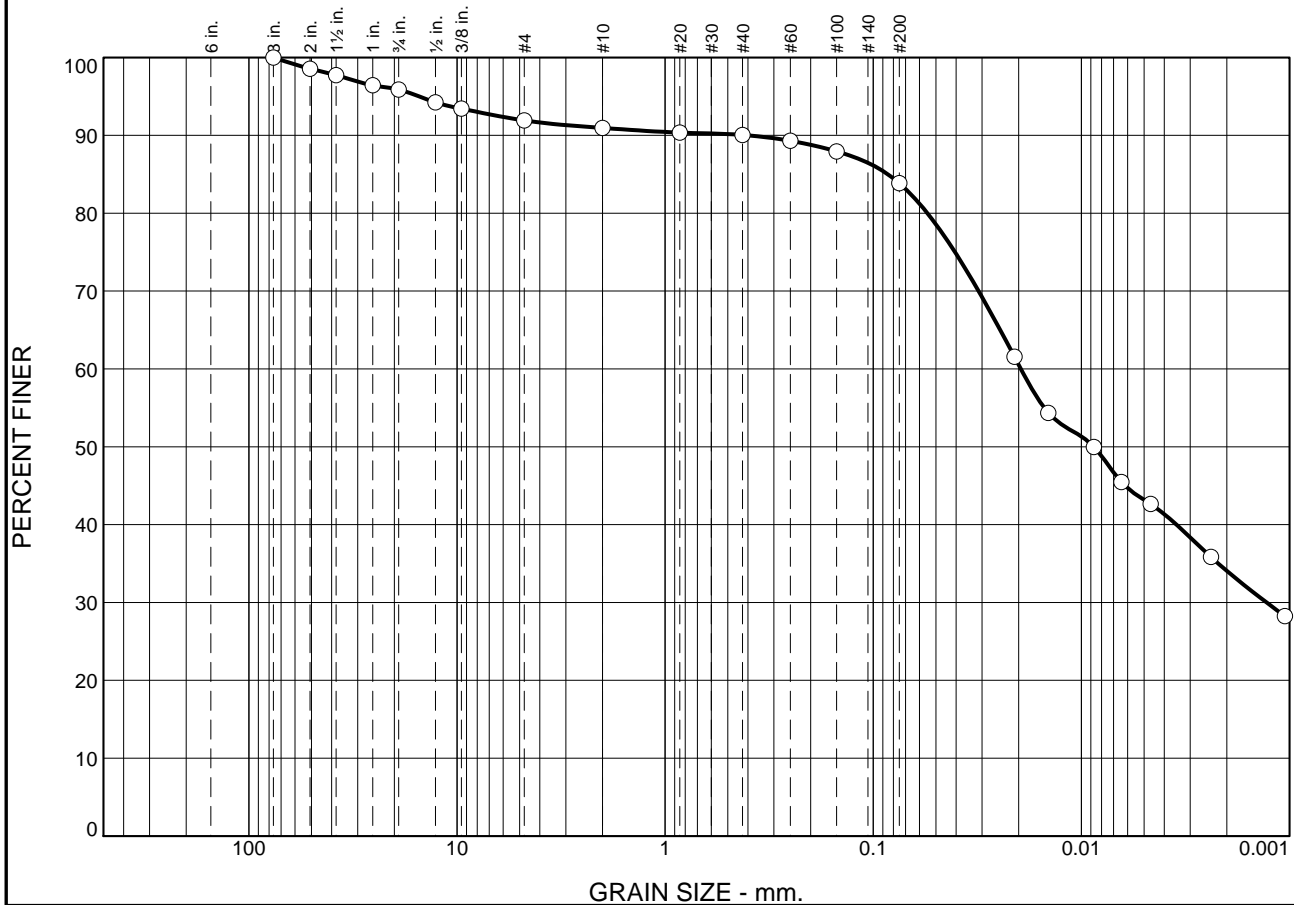
**ANACONDA**  
307 East Park Street, Suite 421  
Anaconda, MT 59711  
Phone (406) 563-9371  
Fax (406) 563-9372

**BUTTE**  
63 1/2 West Broadway  
Butte, MT 59701  
Phone (406) 782-5177  
Fax (406) 782-5866

**BILLINGS**  
1925 Grand Avenue, Suite 100  
Billings, MT 59102  
Phone (406) 545-4805  
Fax (406) 545-4658

**HELENA**  
201 East Broadway, Suite C  
Helena, MT 59601  
Phone (406) 457-8252  
Fax (406) 442-1158

# Particle Size Distribution Report



% +3"	% Gravel		% Sand			% Fines	
	Coarse	Fine	Coarse	Medium	Fine	Silt	Clay
0	4	4	1	1	6	41	43

SIEVE SIZE	PERCENT FINER	SPEC.* PERCENT	PASS? (X=NO)
3	100		
2	99		
1.5	98		
1	96		
.75	96		
.5	94		
.375	93		
#4	92		
#10	91		
#20	90		
#40	90		
#60	89		
#100	88		
#200	84		

\* (no specification provided)

## Material Description

fat clay with sand

## Atterberg Limits

PL= 16

LL= 58

PI= 42

## Coefficients

D<sub>90</sub>= 0.4005

D<sub>85</sub>= 0.0851

D<sub>60</sub>= 0.0195

D<sub>50</sub>= 0.0087

D<sub>30</sub>= 0.0013

D<sub>15</sub>=

D<sub>10</sub>=

C<sub>u</sub>=

C<sub>c</sub>=

## Classification

USCS= CH

AASHTO= A-7-6(36)

## Remarks

Source of Sample: Miles City Liner  
Sample Number: 12616

Date:



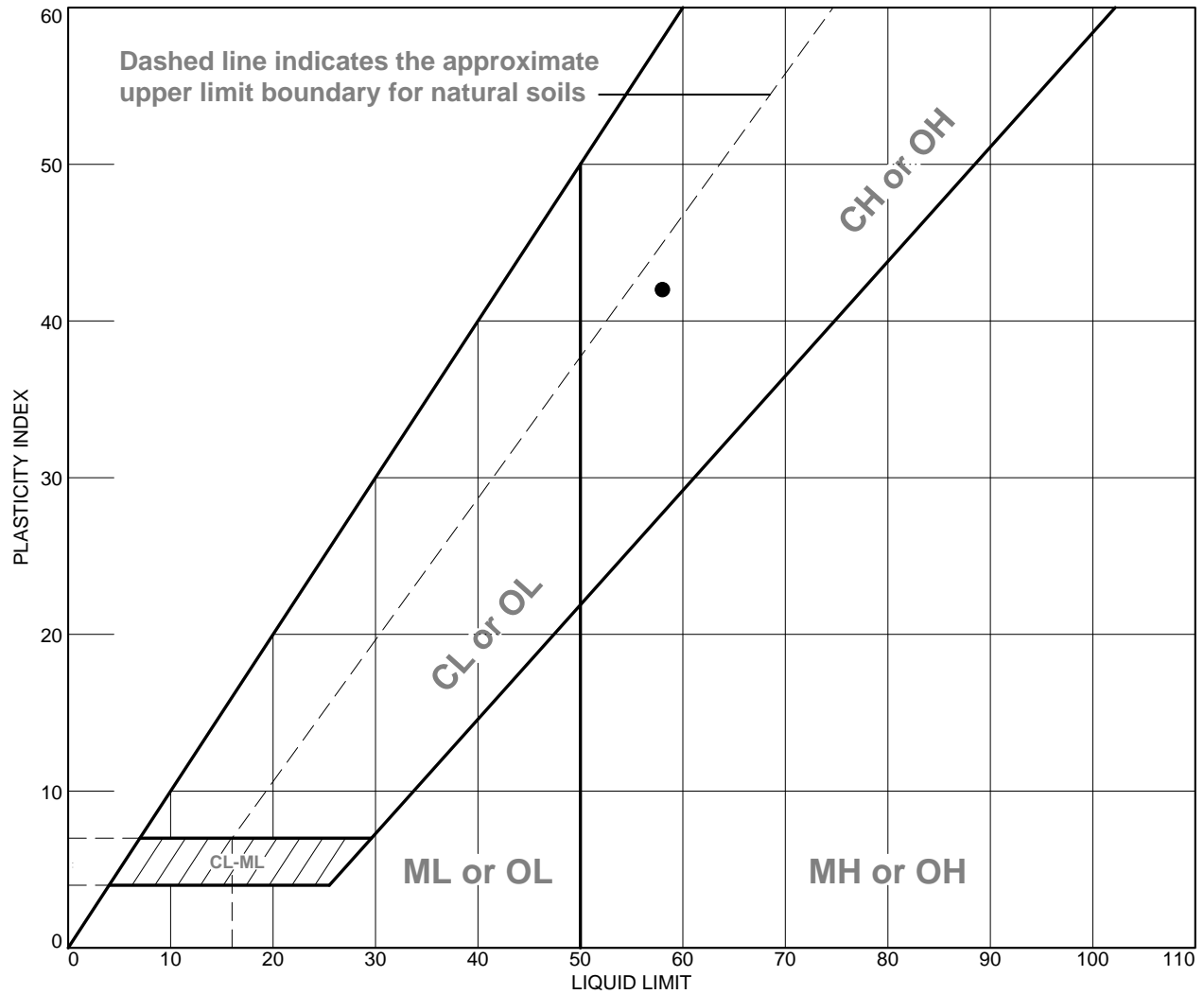
Client: MT FWP Design & Construction

Project: Miles City Hatchery

Project No: 16636

Figure

# LIQUID AND PLASTIC LIMITS TEST REPORT



	MATERIAL DESCRIPTION	LL	PL	PI	%<#40	%<#200	USCS
●	fat clay with sand	58	16	42	90	84	CH

**Project No.** 16636

**Client:** MT FWP Design & Construction

**Project:** Miles City Hatchery

● **Source of Sample:** Miles City Liner

**Sample Number:** 12616

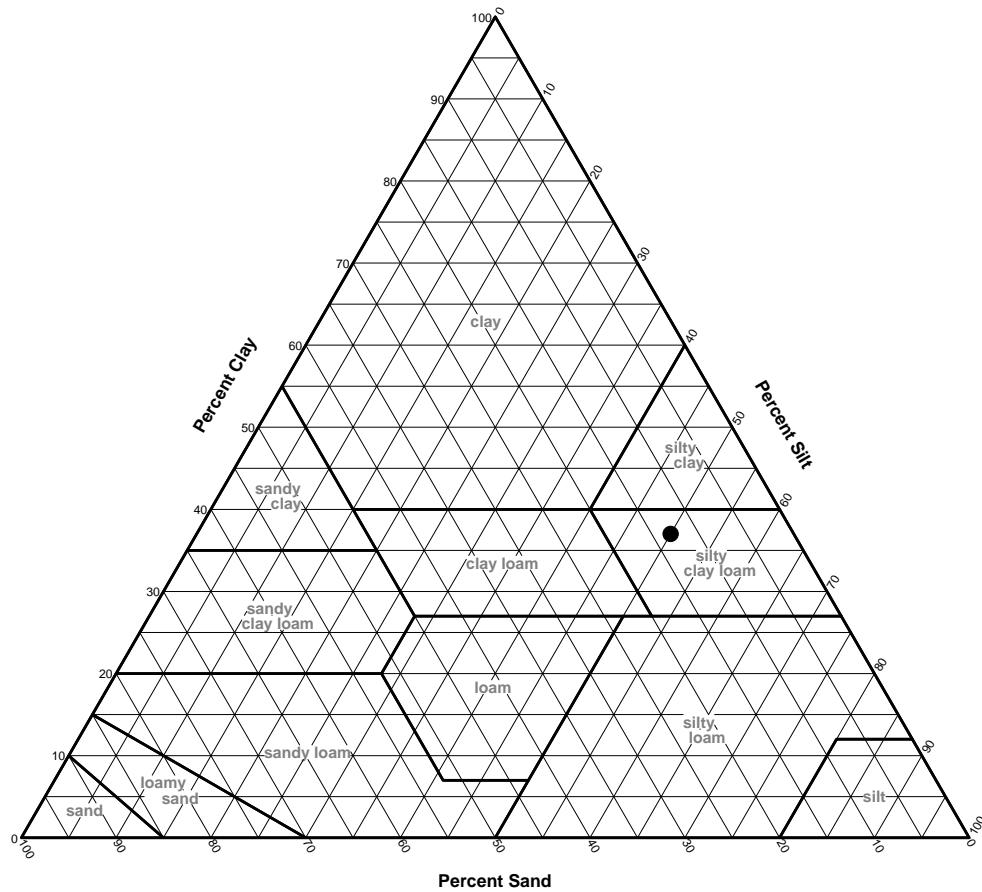
**Remarks:**



**Figure**



# USDA Soil Classification



SOIL DATA							
	Source	Sample No.	Depth	Percentages From Material Passing a #10 Sieve			Classification
				Sand	Silt	Clay	
●	Miles City Liner	12616		13	49	37	Silty clay loam



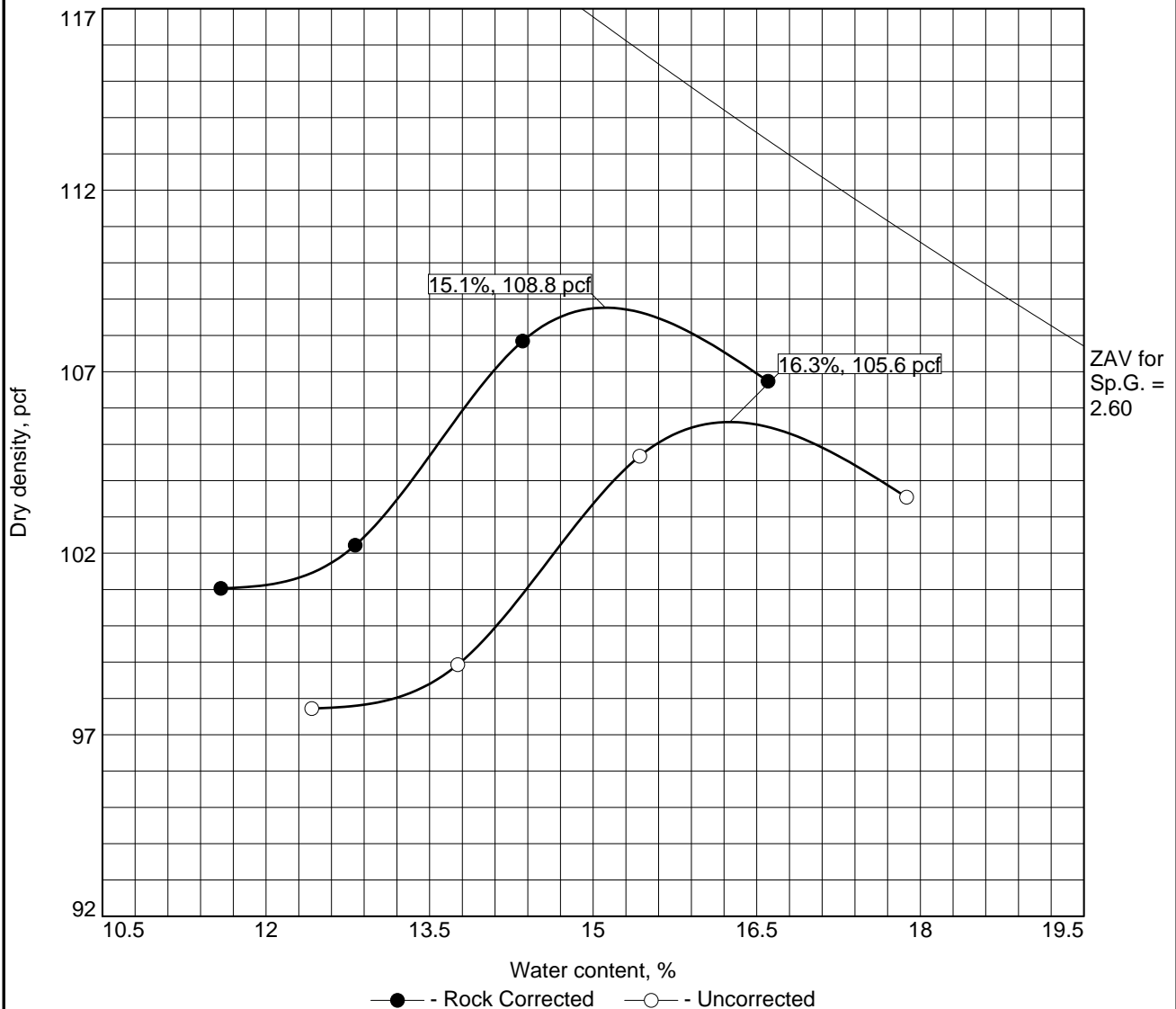
**Client:** MT FWP Design & Construction

**Project:** Miles City Hatchery

**Project No.:** 16636

**Figure**


# COMPACTION TEST REPORT



Test specification: ASTM D 698-07 Method A Standard  
 ASTM D 4718-87 Oversize Corr. Applied to Each Test Point

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > #4	% < No.200
	USCS	AASHTO						
	CH	A-7-6(36)			58	42	8	84

ROCK CORRECTED TEST RESULTS	UNCORRECTED	MATERIAL DESCRIPTION
Maximum dry density = 108.8 pcf	105.6 pcf	fat clay with sand
Optimum moisture = 15.1 %	16.3 %	

<b>Project No.</b> 16636 <b>Client:</b> MT FWP Design & Construction <b>Project:</b> Miles City Hatchery  <b>Source of Sample:</b> Miles City Liner <b>Sample Number:</b> 12616	<b>Remarks:</b>
	

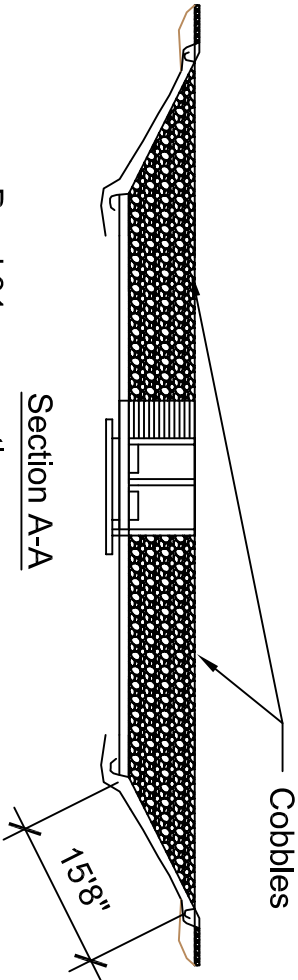
Figure



Pond 31 side view



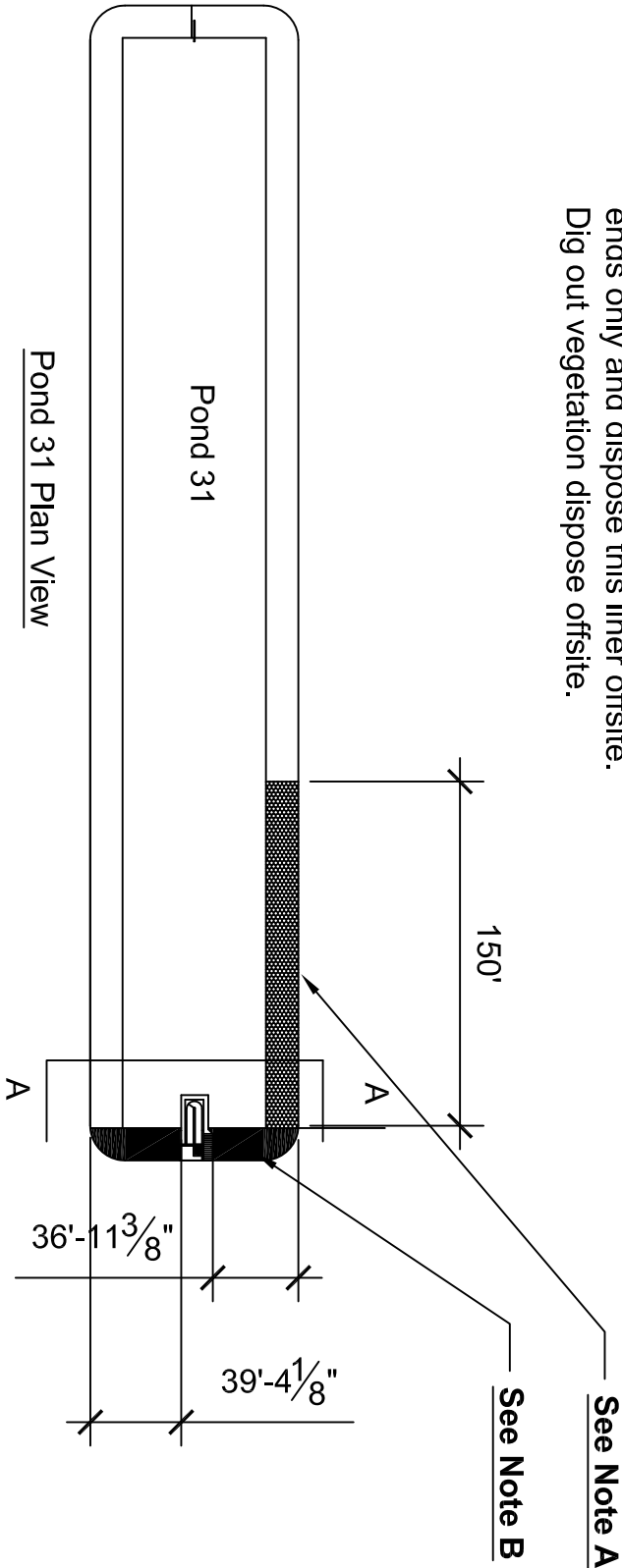
Pond 31 end view



Section A-A

Pond 31 preparation

Remove existing cobbles from on top of existing liner.  
Salvage existing cobbles to owner. Stockpile adjacent to pond 30  
Remove termination strips tying liner to concrete kettle and liner from ends only and dispose this liner offsite.  
Dig out vegetation dispose offsite.

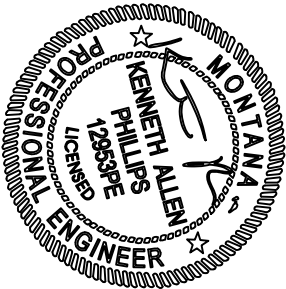


Pond 31 Plan View

Notes for pond 31

A. Remove sandbags (shown in photo) from slope and dispose.  
Cut Liner at 150 foot mark to allow for folding down.  
Fold down liner, regrade slope and install geoconfinement system as described on sheet 3.  
Transition slope to existing ground and then re-weld liner.  
Rekey top of liner and restore roadway.

B. Refer to Section A-A and preperation notes.  
Remove liner entirely from end cutting at existing corners.  
Regrade and install Geoconfinement system as described on sheet 3.  
Install new liner and weld to existing liner at corners.  
Reinstall existing termination strips.  
Rekey top and bottom and restore roadway.



KPHILLIPS	8/2012
DRAWN BY:	DATE:
CHECKED BY:	DATE:

REVISED BY:	DATE:
APPROVED BY:	DATE:

APPROVED BY:	DATE:
APPROVED BY:	DATE:



Montana Fish & Wildlife  
Wildlife & Parks

Miles City Hatchery  
Hatchery Liner Repairs

Addendum #2 Pond 31 Repairs  
#7113103